# CPR TORONTO TO SUDBURY

C H RIFF

#### NEW C.P.R. TRAIN SERVICE.

Commenced on Tuesday - Difficulty with the Grand Trunk Results in a Presh Service.

The result of the difficulty between the Grand Trunk Railway System and the Canadian Pacific Railway, which arose over the increased rates demanded by the former line for the use of its line to North Bay, has been the establishment of another service by the latter company. The old agreement expired some weeks ago, and since then representatives of the company have been in conference at Montreal trying to arrange a settlement but without success.

On Fridgy morning the C. P. R. announced that having failed to come to terms with the Grand Trunk, they had decided to run a train of their own via Smith's Fails and Arnpr'or between North Bay and Toronto. The distance to be covered by the C. P. R. is over double that of the Grand Trunk, but the new time table issued by the former shows that the time of the trip will only exceed by three hours and a half, the time taken by the Grand Trunk train. The hour of departure from the Union Station, Toronto, by the C. P. R. will be 12.30 p. m. daily, and the hour of the arrival of the train will be 3.30 p. m., daily. At present the Grand Trunk train leaves Toronto at 1.20 p. m., deriving at its destination at 0.55 p. m., and the train from North Bay is due here at 4.50 p. m.

The new train on the latter route commenced running on Tuesday.

The west-bound train will arrive here at 12.37 and the east-bound at 3.25.

#### VIA NORTH BAY.

The Canadian Pacific Resumed Its Service Over the Grand Trunk Tracks To-Day.

The nature of the settlement between the Grand Trunk and the Canadian Pacific Railways is in part revealed in the announcement that the Canadian Pacific Com'y, commenced running trains to day to the Northwest, over the North Bay route. On this date the Canadian Pacific also put on an improved service, with a through sleeper from Toronto to Winnipeg.

No announcement is made yet as torates to Winnipeg, but it is said they will be lower than the rates which ruled before the war began.

The officials of both companies are arranging for the time-service. The Canadian Pacific wants to continue the daily 12.30 train, so as to eatch the western connections. The Grand Trunk train leaves Toronto about an hour earlier, and the officials do not want to alter their time table.

The settlement seems to indicate that the Canadian Pacific has abandoned its intention of building an independent line, to connect with the mair line to Manitoba.

#### The Toronto-Sudbury Lines.

As stated in our last Issue, the C.P.R. has started construction upon a line from Romford, near Sudbury, southerly to a point hear Toronto. The route of this proposed line parallels, and in some points is identical with that surveyed for the James Bay Ry., a line projected by Mackenzie, Mann & Co. in the interests of the Canadian Northern Ry. Referring to the starting of work by the C.P.R. W. Mackenzie, President Canadian Northern Ry, recently stated that James Buy Ry, Cu.'s

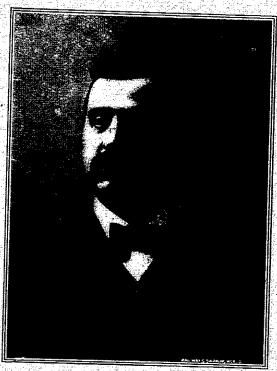
location surveys were about completed and the subsidies arranged for, and that it was his firm's intention to arrange a contract for construction almost immediately, and that work would be commenced about July r. Mr. Mac-kenzie added; "I know little about the C.P.R. people's intentions, but they certainly. have no authority to build such a line, The C.P.R. charter embraced a branch from Sudbury to the city of Toronto, but the time allowed to build was to 1891, and not only has this time lapsed, but no parliamentary authority for the construction of the good has ever been secured by that company,

Section 14 of the agreement between the Dominion Government and the incorporators of the C.P.R., which forms the schedule to the C.P.R. Act of 1881, says: The company shall have the right, from time to time, to lay out, construct, equip, maintain and work branch lines of railway from any point or points along their main line of railway to any point or points within the territory of the Dominion. Provided that before commencing any branch, they shall first deposit a map and plan of such branch in the Department of Railways.

The James Bay Ry., by Z. A. Lash, K.C., Chief Solicitor, has filed protests with the Ontario Government and with the Dominion Board of Railway Commissioners, against the construction of ine C.P.R. line. This protest is ac-ampanied by a copy of an opinion green by the late Sir Oliver Mowat as Huister of Justice on Nov. 13, 1897. The apinion was given in connection with claims made by the C.P.R. and

other callway companies to certain lands in Minuobic and the Northwest Territories, and in dealing with that question the Ministo of Justice referred to the power claimed by the C.P.R. to build branch lines from its mainline. On this point he said. "I think, though the point is not free from difficulty, That the time for building branch lines was ishited to the time mentioned in clause of Contract. That clause stipulates for the completion on or before May 1, 1891, of the works therein described as the east and centre sections of the cond and section 15 of the act (charter) provides for the company's

constructing the main line, and an existing branch described in the act and also other branches to be located by the company from time to time us provided by the said contract the said main line of railway and the said branch lines of railway shall be commenced and completed as provided by the said contract. This language is so clear and explicit that it is out of the question to suppose t not to have been intended that there should be a limit of time as regards the branches. Not only does the act expressly state the contrary, but to give an unlimited time for even-



GRORGE COLLINS, Receiver and Manager, Contral Ontario Railway.

mencing or completing a railway nuthorized by any act would have been contrary to the whole course of railway legislation. It would be contrary also to the policy of the General Railway Act of 1879.8. 28 (6), which act is re-ferred to in the 22nd clause of the contract as applying to the C.P.R. so far as applicable thereto and as not inconsistent with the act relating to that company. Now it is true that the 4th section of the contract does not expressly mention branch lines. But it being quite clear from the 15th section of the act that it was intended there should be a limit of time both for commencing and for completing

these, that Parlament interpreted some provision in the contract as containing a limit or as showing a limit when read with the 15th section of the act, and that the only pravision on the subject of such a limit is the 4th clause of the contract, that change is to be construed accordingly. The words the said main line of chilway and the said branch lines of chilway shall be commenced and completed as providnd by the said contract may be read as inchiding in the eastern and centre sections named the branch lines which the company should build therefrom under the authority of

the act; or the isth section may be read us if it said 'provided for by the contruct in respect of the works therein specified. It was evidently intended by Parliament to put the main line and the branch lines on the same footing in this respect. It has been suggested that the 13th section may be read as limiting time for those branch lines only which the company had contracted. to build, but these are no more provided for by the words than other branch the light of the 15th section be read so as to embrace the branch lines coufracted for, these may be read in like manner as embracing the branch lines located by the company from time to

Sir Oliver Mewat, in his opinion above quoted, referred to the policy of the Consolidated Railway Act of 1879. sec. 28, subsec. 6, as being contrary to the C.P.R.'s contention that its power to build branch lines from its main lines had not hipsed. But it was especially provided by the C.P.R. Act of 1884, Sec. 23. that the above mentioned subsection of the Consolidated Railway Act

should not apply to the C.P.R. Referring to the statement that the C.P.R. had no right to construct the proposed branch. A. R. Creelman, K.C., its Chief Solicitor, recently said: "There is no trouble whatever as la our right to build the roud. We have looked carefully into the matter and there is no question as to our right to build branch lines. We have not, in fact, asked for parliamentary authority to build from Foronto to Sudbury sim-ply because we have already secured this right. As a matter of fact, we have al-

ready started construction.

We have reason to believe that the C.P.R. management is very firmly of the opinion that it still has the right to build branch lives from its main line, and that if the matter is taken to the courts it is quite propared to meet the arguments which may be advanced to the contrary.

The marter will come before the Board of Railway Commissioners at Ottawa, carly in July, in connection with an application of the C.P.R. Co. to make certain changes in their proposed Ineation

Toronto-Sudbury Branch. -Work has so far progressed on the line from Bolton Jet., on the Owen Sound branch, towards Parry Sound, that a train service has been put on to Muskoka, 103.7 miles. At Bala the trains will connect with the Muskoka Lakes Navigation and Hotel Co.'s steamboats. Construction is in progress northward through Parry Sound to the French River, to which point the line has been completed from Romford, the point of junction with the transcontinental line near Sudbury. It is expected that the whole line will be completed within the next twelve months.

Woodbridge to Bolton. A contract has been let to G. A. Begy & Co., St. Catharines, Ont., for reducing gradients and straightening out curves on the Owen Sound branch between Woodbridge and Bolton. Ont., about 10 miles. The work consists of earth excavations, concrete, fencing, etc., and is to be completed by Oct. 1. It is contemplated to construct a second track from Toronto Junction to Bolton Jet., 22.8 miles so as to provide for the increased traffic consequent on the approaching completion of the Toronto-Sudbury branch.

Toronto-Sudbury Line .-- A contract has been let to the Ross & Harris Co., Limited, Montreal, for the construction of 40 miles of line between Parry Sound and Byng Inlet, Ont. This section will complete the line from Bolton, on the Toronto, Grey and Bruce branch, to Romford, on the transcontinental line of the C.P.R., connecting the section under construction from Bolton with that being constructed southerly from Romford. The contract covers everything in connection with a completed railway. The headquarters, of the contractors for the present will be at Parry Sound, Ont. They will sublet all the work except tracklaying and ballasting. The company's engineer locally in charge of the work is F. G. Mackie.

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MAY 1906

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Toronto-Sudbury Branch.—F. S. Darling, Division Engineer of Construction, is reported to have stated that owing to certain difficulties which had arisen it would be impossible to have the first section of the new line from Bolton to Sudbury opened for traffic this year, and that it would take a lot of work to get the line opened by Aug., 1907. (May, P47, pg. 263).

Toronto-Sudbury Line.—In connection with the development of traffic on this line the company is taking out curves and gradients between Weston and Bolton, Ont., on its Toronto-Owen Sound line. A new points, and there will be a considerable woodbridge.

November 1907

The erection of stations and freight sheds on the section of the line north of French River has been completed, and the contractors—Woolrich and Leslie—have transferred their plant to the Muskoka section, where they are engaged in putting up variations buildings.

p 827

Toronto - Romford Line. The finishing touches are being given to the sections of the Bolton-Romford line between Bala and Romford, which had not been completed when work closed down at the end of 1907, and everything is expected to be in order for the putting on of a regular train service lune 15.

MAY 1908

Toronto-Sudbury Line.—J. Ross. of Ross and Harris, contractors for the construction of 40 miles on this line, is quoted as having stated in Montreal, Feb. 13, that track had been laid on the last section, and that the entire line will be completed in June. Two steam shovels were at work and the ballasting is being gone on with as rapidly as possible. The line was constructed as a branch of the C.P.R. from near Romford, 6.2 miles east of Sudbury, southerly to Bolton Junction, on the old Toronto, Grey and Bruce Line.

MARCH 1908

p199

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June

1908

P 399

Toronto to Sudbury, Sir T. G. Shaughiessy, President, and a number of officials of the company went out from Toronto in a special train June 9, on an inspection trip, out did not get further than the southern manch of the Naiscootyong River, about 40 miles north of Parry Sound. At this point me of the piers of the bridge settled, letting me of the spans fall, just after a work train had got across. Temporary repairs were made, and the line was opened for raffic through to Sudbury, a distance of 360 miles from Toronto, June 15. The line - Stends from Bolton-Junction on the Owen Sound line to Romford, on the company's ranscontinental line, and was constructed is a branch line under the original charter. Construction was started at Romford, southrly, and subsequently at Bolton Junction, and the section from the latter point to Baia was opened for traffic in June, 1907. tations on the section now opened are at Múskoka, which will be a divisional point; Barnsdale, Parry Sound, Carling, Point au Butil, Naiscootyong, Byng Inlet, Pickerel, Rutter, Paget and Burwash.

> July 1908 7475

Toronto-Sudbury Line. -- in connection with the development of traffic on this line the company is taking out curves and gradients between Weston and Bolton, Ont., on its Toronto-Owen Sound line. A new might-of-way is being acquired at several points, and there will be a considerable amount of heavy work, particularly at Woodbridge,

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July 1908 P475

## HOW A RAILROAD OPENS FOR TRAFFIC.

C.P.R. Road From Toronto to Sudbury Now Running.

VERY PICTURESQUE ROUTE.

Special Train Took Agents to the New Stations.

First Passenger Train by New Line Left at 9.30 Last Night—Road Was Begun Three Years Ago and Cost 811,000,000—Wild Scenery of Lakes, Woods and Rocks.

At 1 o'clock in the dark morning hours of Eriday last there grawled out from the Union Station, through the deserted railway yards, past North Parkdale, a strange trein-an engine hauling a few freight cars, a caboose, a day coach, a sleeper, a dining car, and on the end an official business car. Nobody in particular saw the train go out or thought about it when it disappeared into the north. And it was gone two days. At 3 o'clock yesterday morning it crawled back again into the big, empty station. It was covered with white dust and drawn by a work-stained, sweating engine. As the releasing air-brakes whistled under the cars a handful of railway officials and newspaper men stumbled sleepily out on the platform and went home under the breaking dawn.

That was the return of the first Canadian Pacific train to travel through on the new Toronto to Sudbury line and back again. It signified the completion of the last 136 1-2 miles of the most difficult kind of railroad engineering work outside of mountain construction; the final link between Bala, on the Muskoka lakes, and Romford Junction, on the C. P. R. main line close to Sudbury, connecting Toronto direct with the latter station, providing a route 60 miles shorter than the North Bay route, and cutting in distance and connections eight hours from the time formerly required to reach main line points west of Sudbury. It signified, too, the completion of a task on which thous ands of men have been toiling in the rocky wildernesses of northern Ontario for three years; the completion of a road hewn through granite hills, carried over sink holes and bridged above mighty rivers. It stands for the

talk to but the section boss, a stray Indian or a fire ranger, or by wire to the next man down the line. In opening the new station there is nothing at all of ceremony. The door is unlocked and Superintendent Marshall shoves in the telegraph ping and testa the wire. Meantime a clock, a desk, stationary, forms, scales, lamps, pictures of lake liners, brooms, palls and personal effects are hustled from the freight cars, and the train moves out again.

In one case the station and the section man's house were the only buildings in the community, and the woods, dark, untracked, inknown, brushed the sills of the new building.

"Hope mine's a hit more lively," commented one young man on the

The latest man installed heard the remark "Oh, I don't know," he said. "I guess this'll be all right. Look at that' I've a rose garden!" Out of a seam in a great hald rock beside the building grew a profusion of wild roses.

"That'll help some kid, but I'd advise you straight-get married," the other returned as the train moved out

#### Millions of Pounds of Dynamite.

There were from four million to five million pounds of dynamite used in blasting for this section of the C.P.R. That means over 2,000 tons, and it is not unnatural to expect interesting features along such a road. The jagged cuttings, the rusted faces of the rocks made grim pictures that stood in hold contrast to the places where lakes lay dreaming among the hills, surrounded by evergreen woods and filled with shadows and reflections. All along the way were exquisite views-that of Georgian Bay's vari-shaded waters from the 1,800-foot yladuct that carries the train 103 feet above the streets of Parry Sound, and that of Bower's Bay, farth-er north, and "The Hole in the Wall" beside it. Here and there inviting streams of clear, swift water fied into beside it. the woods, or great rivers like the Magnetawan and French rolled in state under the C.P.R. bridges. Deserted log shanties hinted of the winter work of the construction camp, while every now and then the old Government road between Byng Inlet and Parry Sound crossing the track gave vistas of the inner woods.

Friday evening the train stood for some time on the huge trestle over the Magnetawan River. The sun was sliding behind a sunset cloud, and the dusk was creeping over the black water. Beside the bridge an Indian was fishing, solemn and content, with a sickly smudge curling upward from the bow of the cance. Presently he caught a fish, a good-sized pickerel. He dangled it before the eyes of the audience in the train, then cast it to the bottom of the cance and went on fishing. That night the fireffies made fairy carnival in the low-lying land along the track, and the mosquitoes made another carnival inside the car. Once the train passed a construction camp, where the Hungarians stood in groups about little red fires trying to keep the omnivorous insects away. They looked up stolidly.

End of a Long Work.

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THE GLOBE

Jun∈ 15 1908

# THE GLOBE, TORONTO, MONDAY, JUNE 15, 1909.

# OPENS FOR TRAFFIC.

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First Passenger Train by New Line Left at 9.30 Last Night-Road Was Begun Three Years Ago and Cost \$11,000,000 Wild Scenery of Lakes, Woods and Rocks.

At 1 o'clock in the dark morning from the Union Station, through the deserted railway yards, past North Nothody in particular saw the gine hauling a few freight cars, a caboose, a day coach, a sleeper, a dining car, and on the end an official business train go out or thought about it when nours of Eriday last there grawing out strange train—an en-It disappeared into the north deserted railway yards. Parkdale.

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# NIAGARA, UNHARNESSED,

C. S. NEWSPAPE

HAVE A NEW

Arranging With Pul for Installation o

of One of Upper Sceel Arch Bridge Plers Undermined.

(Special Despatch to The Globert

undermined, it was thought. The conservations of the volume of water power houses were not diverting it. So the American fall when the far as the eye of man can distinguish. So the American tast as the eye of man can distinguish. Settler in volume or in beauty by the diversion of water for electric power. Niagara Falls, N. Y., June H .-- All the power plants on the United States was shifted to the Canadian plants to enable engineers to examire the Amside were shut down for five hours toduy, and the load of 175,000 horsepower erican abutments of the upper stee! arch bridge which the

Promply at midnight the gates of the Magara Falls Power Co. were closed. In spite of the fact that six years have passed since the fact that six years of the tunnel was made, there was not marks of siplaced, nor were there any time as the day the tunnel was and time as the day the tunnel was com-

All the time the inspection of the cataract and the tunnel was under way
the engineers of the International
Railway Company, in charge of Thomas
Pomfrey were hard at work investigating the condition of the North American shore abutments of the upper Tr

#### Springs Co., Calcdonia Aprings, Ontario. Toronto Depot: ING STREET EAST, Caledonia nert body, Limited Magi Work Will 36 KING

TO HAIL BIG BILL TAFF FISH HORNS, ALL READY

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(Continued from Page 1)

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JUNE 15, 1908 GLOBE

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#### Opening a New Road.

When the special pulled out of the Union Station she carried, besides the company's officials and the news-company's officials and the news-papermen, twelve men going up as station agents into the new country. In the baggage car and the freight cars were the hundred and one little things that go to make up the equipment of a station from the lok to the It was no four of inspection in which the officials were engaged. Every department of the company's Every department of work connected with stations was re-presented on the train. Mr. J. R. Nelson was aboard as divisional superintendent, and Mr. John G. Sullivan as manager of construction east of Fort William, Mr. William Marshall as superintendent of telegraph con-struction; Mr. T. F. Savage, travel-ling freight agent; Mr. G. Apps, assistant general baggage agent; Mr. T C. Ray, train and station inspector; Mr. D. J. McFeggan, route agent, Dominion Express Company: Mr. B. W. Armstrong, city passenger agent, Parry Sound; Mr. J. W. Porter and Mr. A. J. Ishester, assistant engineers, and Mr. D. Carmichael and Mr. A. C. Harmstrong, Mr. J. Brig. shaw, trainmasters Mr. J. J. Brig-nall, travelling passenger agent, not only looked after his department's interests, but acted also as a most efficient host for the party. North of Bala the work of opening and equipping the stations began

North of Bala the work of opening and equipping the stations began There were twelve of them, and twelve agents were dropped one at a time at Muskoka. Barnesdale, Parry Sound, Peart, Shawanaga, Point au Barii, Nalscontyong, Byng Inlet, Still, Pickerel, Rutter and Burwash. Most of them were young men, some married and some single. In some cases a night operator was left, making two men for one station, but in most the agent was left alone, with nobody to

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vorous insects away. They looked up stolidly.

#### End of a Long Work.

All the construction men saw in the coming of the "special" was the end of a long work. From the "dagoes" to the tanned boss, from the boss to the assistant engineers, even to the chief himself, they all looked at the passenger coaches as though they were an intrusion. We first saw the real "boss," Mr John G.t Sullivan, hanging by one hand from the side of a flatcar on a ballast train waving signals to the engineer and ordering his men about in a voice that carried the impulse to obey quickly. He was a big man and stout, and had a handkerchief tied round his neck. He was not picturesque or remarkable, except in his way of directing men, and as to comain deep, tight dines in his weather-tanned face.

His car was attached to the special on the down trip, but for a time he rode in the cupola leaning out of the window, note-book in hand, drawing rough sketches of curves and marking points that were to be remedied. That evening he consented to talk to the newspaper men in his own car. It was interesting for them,

He told them that the work on this road began in June, 1905. It has cost \$11,000,000, or \$45,000 per mile, including bridges. Some years ago Mr. Sullivan was assistant chief engineer on the Panama Canal, yet he stated that in the work there there had been probably less engineering difficulties day by day than were met with oh the C. P. R. line.

#### First of its Kind in World.

"This is the first piece of road 226 miles long in all the world," he said. "built to so high a standard, that is, 40 curves and 3-10 per cent. grades. At the time we were grading we had 5,000 men working on the line with between 500 and 600 teams. We have 1,000 men working now Our bridges and rails are all from Canadian works."

Speaking of the French River bridge, which by the work leave the first said.

Speaking of the French River bridge, which, by the way, is so designed that it may be made into a swing bridge in case the Georgian Bay Canal were built. Mr. Sullivan stated that the foundations along had cost \$45,000. One of the piers stands in 45 feet of water. The bridge itself weighs 2,300,000 pounds. The loss of life in the buildling of the line had been comparatively small, three men in the actual work and four men in other ways.

It was an engrossing story Mr. Sullivan told of how one of the C. P. R's engineers, Mr. Klially of Montreal, had walked the whole length of the route on a recognizance tour before the surveyors set out. The walk occupied months and was covered practically alone.

At several places along the way deer tracks lay in the sand at the side of the roadbed, and when a few miles out from Sudbury a herd of fifteen suddenly crossed the rails and disappeared into the woods farther down.

The north trip occupied from 1 a.m. to 12 p.m. Friday. On the return the train left Sudbury at 8 o'elock Saturday morning and arrived in Toronto at 3 am Sunday Twenty-seven hallast trains on the road north of Bala interfered, of course, with the rate of progress

#### SENT TO PENITENTIARY.

while he was driving to Echoenbrunn Suitan of Muial Mafid, the insurgent Castel two women were noticed to be an attack upon the Straghna tribeamen attempting, as he approached, to take for reflecing to accept his brother as comething from a bag they had with the more arrested and the were killed and four hundred were something was found to be a bomb. wounded.

lided With Warship at Portamouth.

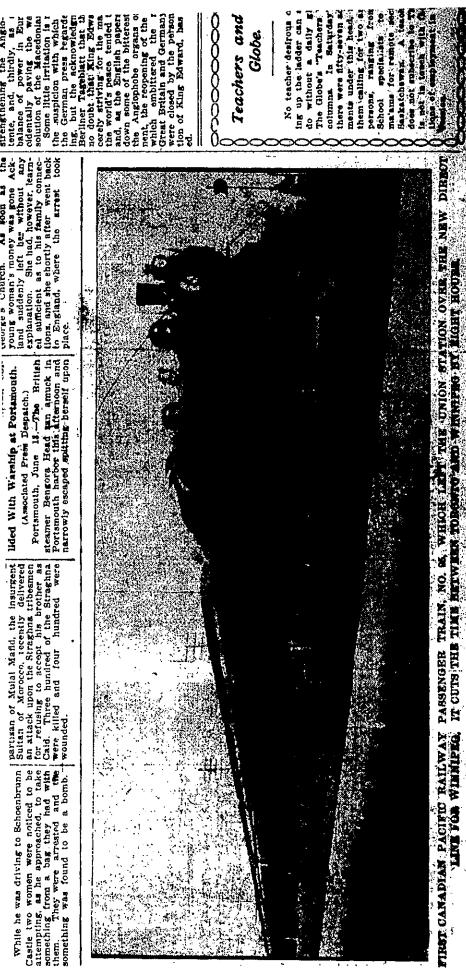
(Associated Press Despatch.)

Portsmouth, June 18, -The British steamer Bengora Head um amuck in Portsmouth harbor this afternoon and narrowly escaped spitting berself upon

strengthening young woman's money was gone Ack- to fand suddenly left her without any che explanation. She had, however, learned any che a sufficient as to his family connections, and she shortly after went back to be believed to be believed to be believed. Teachers and

were closed by the person

No teacher desirous o there were afty-seven a without a daily g columns. In Saturday ments under this head, ing up the ladder can The Globe's Teachers them calling for two persons, ranging ma ame for remo School



#### , French River Bridge.

Monsarrat, M. Can. Soc. C.E.

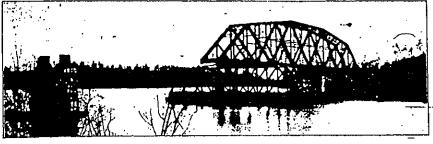
C.P.R. branch line, extending d. Ont., about six miles east of the company's main Trans-line, southerly to Bolton Jet., neets with the Owen Sound sec-21 miles north of Toronto, inther of important bridges, one of of which is that crossing the r, about 43 miles south of Rome. ridge is located at a point where a width of approximately 550', of the water for about threecrossing averages 90'. The charnottom is rock, with about 10' of rlying it. The current is, howight, being only about 3-10 of a

to avoid the great expense of pier in the deep water, it was any to locate the first pier 415' north abutment, where a good was obtained in about 48' of dimensions of this pier are 9'x p under the coping, which is 2' in overhang of 41/2" on all sides, atter of 1 in 12 on each side for a making the bottom of the shaft ig  $14' \times 30'$ , the ends being vert-andation, or footing, is  $21' \times 33'$ 40' high; the total height of the and it was designed to resist the es from the spans supported by a second and smaller pier located r south in about 15' of water, the ch has a batter on each side of 1 tal height of this pier is 44, and ms at the top are 6'x 16' under

or coping, which overhangs The abutments at both ends at the water's edge. The north add not be built farther south on the rock at this point, which is on the west side.

out the substructure three indeaugulations were made. Referwere located on the tops of the her side of the river, on three s, one along the centre line, and c end of the piers; these points hough to permit of an instrument on one side and a foresight being e opposite shore at any time durress of the work. After the abutpiers were located, they were steel tape rigged as follows: A as set in the rock at the north: river directly on the centre line (c, and from this a 1/8" diameter was stretched across to the south rade taut by block and tackle. To ging of the cable, floats, having it exactly the same level as the tere auchored in the river at frevals to support it. Rings were this cable every 1' and a 600' assed through them.

ulties encountered in getting plant if for the substructure to the site ionally arduous. Everything had int in from French River Village, a Bay, at the mouth of the French st, rapids had to be overcome, age of a mile and a half, then the gain floated up the Pickerel River



(which had its difficulties too) a distance of 23 miles, to what is called the Horse Shoe Falls. There the outfit was elevated some 25', loaded again and transported some 12 miles over a swift and rough course to the bridge site. Broken stone and sand used in making the concrete was hauled 12 or 15 miles through a wilderness by teams in winter. The contractor's plant consisted of the usual concrete outlit of picks, shovels, concrete mixer, blacksmithing outfit, and other things incidental thereto; one submarine drill, com-plete for preparing the foundations; several sets of drill steel averaging 45' in length, one 30' high steel frame with sliding carriage for drill, track wheels, and operating platform. This outfit was operated by hydraulic pressure furnished by a large high pressure pump, having the necessary attachments and con-nections: two 30 h.p. boilers, two 32 h.p. hoisting engines with derricks and swinging gear complete, one 114-yard orange peel bucket; two 20 h.p. hoisting engines with derricks; four large scows, 24' x 60', and two tugs; two sets of diving apparatus, in addition to many other odds and ends of machinery. The drilling machinery was placed on the scows, which were anchored at the pier sites. After holes were drilled, they were shot with dynamite, and the loose rock re-moved by means of the orange peel bucket, or a derrick with chains and grappling books at the bottom, until the foundation had been properly benched and levelled off, · Holes were then drilled in the rock about 4' apart, and 2" diameter steel dowels, 6" long, set in them, and projecting about 3" up into the concrete footing. The timber caisson for pier I was built about 48" high and well reinforced with timber braces. Heavy canvas was attached around the bottom on the inside, and after the eaisson was sunk into position,, the divers went down and rolled this out. Concrete in sacks was then deposited around the edges to make it conform to the contour of the rock and so prevent any wash or current through the pier. Mortar, of a constituency of one part of cement to two parts of sand, was then deposited to the amount of 50 cubic yards, followed without any incrmission by the work of concreting, which was carried on by means of bottom-dumping buckets. The concrete, up to water level, was mixed in proportions of one part of cement, two of sand, and four of broken stone, and above water one part of cement, three of sand, and five of broken stone. Similar methods were followed in constructing the second and smaller pier. The quantities of concrete in the substructure aggregate 3,020 cubic yards, as follows: North abutment, 943 e.y.; no. 1, or main pier, 1,421 e.y., pier 2,

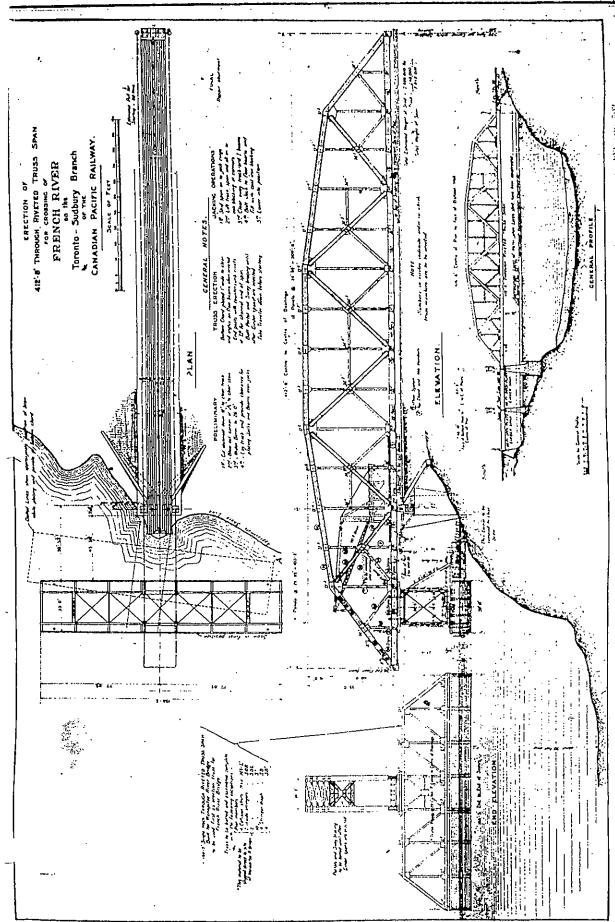
226 e.y., and south abutment, 600 e.y., rock exercition, 337 e.y.; earth, 141 e.y.

The above layout required one 415' span, over the deepest part of the crossing, which was designed as a riveted, subpanelled; through Warren truss with inclined, top chords (weighing 2,563,362 lbs.) and two 60° deck plate girder spans (weighing together 126,540 lbs.) over shallower water to the south abutment. The superstructure was designed in accordance with the requirements of C.P.R. 1905 specification, providing for a live load of two typical consolidation engines complet together, weighing 337,000 lbs. each, followed by a uniform train load of 4,000 His, per lineal foot.

Probably the most interesting feature in connection with this work was the erection of the main truss spon. On account of the great depth of water, it was not possible to build falsework and erect the span in its proper place, so after the consideration of several possible schemes of erection it was decided to erect the span on the north approach embankment, on the centre line of the bridge produced) and launch it forward by supporting the forward end on a large seow, and sliding the rear, or north end, on a skid-way of greased rails. This embankment, immediately north of the north abutment, was a new till consisting namely of boulders, coarse gravel, and sand, with a maximum height of about 25' against the abutment, running out to the natural surface of the ground about 1007 north. The width of the embankment at subgrade was 16% and in order to provide a proper bearing for the skidway, it had to be widehed to 26% On this specially prepared roadbed two parallel skidways, about 316' long, were built, 10' centre to centre, each consisting of railway ties about 15" on centres, with a 12" x 12" timber 16' long, every 10', to tie the two skidways together. On these ties were laid live lines of 12" x 12" longitudinal timbers, over which was laid a flooring of 3" x 12" planks, supporting 7 lines of 80to, rails, laid with joints staggered and securely spiked and bolted together.

The steel work was accordingly erected on the embankment, using a specially-designed traveller, consisting of two 60° boom derricks of 10 tons capacity each, mounted upon a tubber framework designed to travel upon rails gauged 14' centres, the platform of the traveller being placed 12' 7" above top of rail, so that forry ears, loaded with bridge material, could readily pass underneath on standard gauge railway track, and the material be picked up by the traveller booms. Each of the 60' boom derricks was handled by separate double-drini Beatty engines, placed at the rear end of the traveller and forming part of the 20 tons of conn erweight on each side required to provide for the uplift due to loading the boom derricks. assembling of the span on the embankment was, in itself, quite a difficult operation, on account of the large size of the members to he handled, some of them weighing as much as 40 tens. Before any work was started, the order in which each member was to be erected was fixed and clearly shown on the erection diagram. In order to permit of supporting the forward end of the span, by





THE CANADIAN PACIFIC RAILWAY CO.'S BRUNGE AT FRENCH RIVER, ONT., ON THE TORONTO-ROMFORD BRANCH. FOR DESCRIPTION SEE PAGES 493 AND JUST.

the scow, it was necessary to erect it with its all end projecting over the water about the state of the bottom chords and floor system, repling that portion overhanging the water, it list placed in position by means of a repropelling derrick car, ties were then laid temporary track on the steel stringers, it the traveller erected with which the balance of the steel was assembled.

 $_{\mathcal{D}}$  of the span was assembled. In placing the two end bottom chord secns on top of the stiffening span, it was assury to place the scow in a temporary amon shown in dotted lines on the accomaying plan, so that they could be placed the traveller, the forward trucks of which ald not be run out beyond the panel point ong over the bridge seat on the abutment. do this it was necessary to blast out some the rock projecting out under the water, - clear the northeast corner of the scow. hen these chords were placed the scow returned to its correct position and the action of the overhanging portion, as a satilever, from the portion of the span preonsly creeted upon the embankment, was occeded with. In order to place the scow 4 the proper elevation under the projecting and of the large span, it was necessary to de-ess it about 4' by pumping in water. As water ballast would render the scow estable transversely until it took a bearing mader the 415' span, it was necessary to use anall balancing scow, which was placed at the north side of the large scow and secured o the latter and the stiffening span, by seems of diagonal and horizontal struts, and s equipped with counterweight and adjustog screws to provide for any raising or lower-og of the large seow. The general dimen-ous of the large seow, referred to, which was oult at the site, were: Length, 155'; 33' born, and 12' deep; made in two sections or convenience in launching. It was built d 12" x 12" timbers for the ends; bulkheads and intermediate frames, 6" x 12"; sheeting a the sides, 4" x 12" for the buttom, with ants staggered and secured to the framing with  $\frac{1}{2}\chi'' \propto 12''$  lag screws. The bulkheads were spaced 22' 1" centre to centre to conform with the panel points of the 150' through riveted truss span, which was erected on the seew as a stiffening span, each panel point being blocked on a cross bulkhead. All cans in the sheeting, up to about 2' above i ad water line, were caulked with oakum.

On completion of the assembling of the sarge span, the traveller was taken down, the vs used as temporary floor removed, and all ·ld connections, excepting end portals and way bracing, were riveted before launching to a started. The field rivets, of which there were approximately 60,000, 38" diameter, sere driven by means of pneumatic riveting immers, a compressed air plant having been istalled for the purpose. The scow was concerns and to discussing prices, and a source congement located over the double buikad forming the ends of the two component its of the seew by which the water pumped could be controlled and directed into either If of the seow. Each intermediate bulk-al had an 8" x 8" hole near the bottom, so o equalize the water in each compartment. The load from the south end of the 415' o, and the 150' stiffening truss supported the scow, was about 1,000 tons. The load at the north end of the span, amounting to out felt tons, was transmitted to the skidy through the two large fixed end cast iron. "s jused temporarily for the purpose), and 10' centre to centre, under the end it heam, which had been designed with a weal view to such use. This arrangement - the castings left a clear space under the castings left a clear space under the less bearings for landing of the span on oak orking over the bridge seats preparatory to being tacked down to its bearings. The

oak blocking was required for the temporary support of the span at an elevation about 8'  $5 \, Z''$  higher than its final position, this height being necessary to permit the skidway to pass over the parapet wall of the abutment. Between the aforementfoned east iron shoes and the skidway roils was placed a 7s'' steel plate, large enough to include both castings, with strips riveted to its under side to form guides to engage the rails on the skidway.

When the scow was in position under the overhanging end of the main span in front of the north abutment and transverse to the centre line of the bridge, two guide anchors seeme time of the bridge, two ginde anenors were located on the opposite shore at an angle of 45°. Holes were drilled in the rock and 3½" steel bars were grouted in a vertical position. To each of these anchors were secured a two-sheave steel block carrying four lines of 5½" wire cable, forming the forward guy lines, which were wound up simultaneously at the decrease of the heart in the secure. taneously on the drums of the hoisting engine. on the scow, as the span moved forward, steadying the floating end from any effect of wind or current. The tackle used to haul the 415' span into position, consisted of two specially constructed steel pulley blocks, having 14 sheaves each, through which was reaved a 5/2" diameter steel wire cable 1,000' long, with a fall line leading back to the drum of a hoisting engine located on the land at the north end of the skidway. This engine was a 32 h.p. Beatty double-drum hoisting was a 32 ft.p. hearty double-drain mosting engine, with two cylinders 8" x 12", boiler 41" in diameter by 108" high, and capable of pulling 8,000 lbs on a single line. One of the large blocks was secured to the skidding plate under the castings, and the other to the rear end of a string of bottom laterals belonging to a 250' through span designed for the cross-ing of the Pickerel River, a short distance south of the French, consisting of two angles 6" x 4" x ½" each, used as pulling links. These were in turn secured by a pin to a box girder supported by struts in front of the north abutment. Each section of these laterals was about 30' long, and when the two large blocks were brought together one or two sets of lateral links were removed and the blocks overhauled. When the last section was reached it was removed, and the forward block secured by the pin direct to the box girder.

When everything was in readiness, on the evening of Oct. 27, 1907, the scow was pumped out by means of the centrifugal pump, until the span was raised off the blocking. When the span was raised off the blocking. this occurred it was found that there still remained a foot of water in the scow, showing that an ample margin of buoyancy had been allowed. At 8 a.m. on the 28th, the engine was started, and with the assistance of a slight shove from two 40-ton hydraulic jacks, the large span started on its way, moving on the well-greased skidding rails at the rate of 4' to 0' per minute. Considerable time was lost awing to the inability of the small bodget in the rasting engine to one to a sufficient service prossure and the overhauling of the very heavy tackle. Task actual time occupied in moving the span was 3 hours, and in overhauling tackle, etc., 4 hours. The span was landed on its blocking at 4.05 p.m., without a hitch of any kind. Trouble had been anticipated with settlement of the skidway on the new dump in view of the G-ID-ton concentrated moving load passing over it, but in no case was the settlement over 67, and it was uniform at both sides, the greatest variation of the span from the level being about \$5" in its width. So smoothly did the span move that it was possible to set it in its final location with the engine alone, without the assistance of facks, and by means of the steering control afforded by the forward guy lines the span was within of its proper alignment when landed on the main pier on the south side of the river.

The lowering of the span to its final bearings on the bridge seats was accomplished by

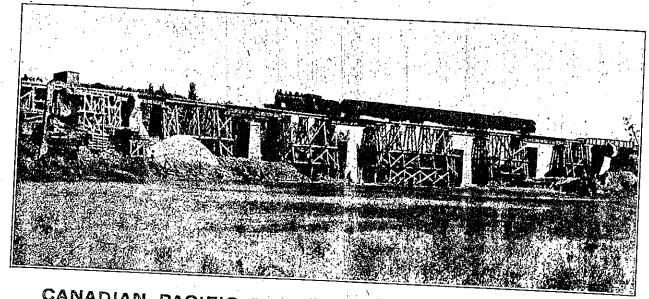
means of two specially-constructed 500-ton hydraulle jacks. After the span was landed on the wooden blocking, the skidway castings on the wooden blocking, the skidway castings and skidding plate were removed and east. steel cap plates were bolted to the under side of the floor beam, these plates being turned out to fit over a cast steel disc plate 23" diameter by 33," thick, placed on top of the plunger of each jack; between the bottom edges of these discs and the shoulders of the lark extinders were placed a number of 16". edges of these discs and the shoulders of the jack cylinders were placed a number of 1/2 steel plate half ring shims, as a safety precaution against accident should anything go wrong with the jacks; in which event the weight would be transferred to the massive jack cylinders. The jacks were cacheplaced on blocking consisting of three super-imposed on blocking consisting of three super-imposed steel cylinders filled with conferete, over which were placed a number of east from cellular blocks 2' 10" in diameter by \$\frac{3}{2}\]," thick. The 1," shim plates were removed one at a time as the span was lowered, so that in no case was there left a space greater than 1/4" between the maler side of the dise and the jack shoulders. Before the last of these shims was removed the span was landed on the oak blocking, the jacks released and one or more sections of cast iron blocking removed, the jacks pumped up, shims replaced, and the operation repeated until all the cast iron blocking had been removed, when one of the concrete-filled cylinders was taken out, the easting and shims replaced, and so on until the span was landed on its permanent shoes. The oak blocking was also removed as the span was lowered, the top of it being kept bigh enough to free the jacks while shims were being adjusted. When the span had been lowered about 4' at one end, the jacks were transferred to the other and similar operations carried out there. That end, however, was lowered right down to the shoes before the jacks were returned to the end first lowered.

A CONTRACTOR

The bridge was designed by the C.P.R. Bridge Department, at Montreal, C. N. Monsarrat, Engineer of Bridges. The substructure was built by the Toronto Construction Co., of Toronto, under supervision of F. S. Darling, Division Engineer of Construction, while the steel work was manufactured and erected by the Canadian Bridge Co., of Walkerville, Ont. A. L. Colby was manager of construction, and C. Prettic general foreman in charge of steel erection.

I believe that this is the longest and heaviest single track fixed span yet built and erected in Canada, or ever erected by the end launching method

The foregoing paper was read at a meeting of the Canadian Society of Civil Engineers recently.



CANADIAN PACIFIC RAILWAY "SHAW CREEK BRIDGE"
NEAR BALA, ONT.

The bridge piers illustrated above rest on rock—the safe, sure way—and the owner has eliminated the possibility of failure. Do not gamble with the margin of safety; let the first cost be the last. We will build your foundations and assure permanence on any of the following bases:

LUMP SUM

UNIT PRICE

FIXED FEE

PERCENTAGE

## THE FOUNDATION COMPANY LIMITED

MONTREAL

WINNIPEG

# IR PASSENGERS WERE

BANKMENT LATE SATURDAY NIGH UMBLED OVER STEEP EM-

diffon and No Gause Known for Accident free having been averted, the passention and natural officials anxiously set to work to ascertain whether everyand Rolling Stock Was in Good Con- the side that was uppermost be along with others crawled out over Passengers Tell Graphic Stories of ber lady, who was travelling with ling moments. She could not find her agonizating moments. the Mysterious Derailment.

TENHAM, June 28.—A most speed of other heavy trains that have some from what would been running over this part of the contract of the local trains have been passed thout 11.30 o'cluck, 1 1-2 miles at first to have been a ter-

R.'s new line between Toronto and was Sudbury. The member for Manitou-film was himself wedged pretty tight-film was himself wedged pretty tight-film other berths falling on top of him. When he struggled free everything

Subsequently, howonce again sleeping peacefully.

drenvand nurse, were missing. It was, the stateroom, a lady, her two chilfound that the room door was tightly wedged, but on the room door being smashed with an axe the occupants were found uninjured;

R. driver named Boucher, a resident of North Bay, who was on board the ful voice, he used it in reasuring the frightened passengers that everyone Splendid work was done by a C.P. wrecked fiver. Possessed of a power-

STORY OF THE RUN

The train which met with the disaster left Toronto at 9.30 on Saturday evening with about two hundred lis, Conductor Gillis, Brakemen Bax-ter and McKinnon and Baggageman Blackburn. The engine was one of the best, No. 867. sisted of Engineer's Newman and Fol-

Engineer Newman is a first-class man of great experience, and so is his assistant engineer, Follis. The engine was under complete control at the time of the accident, and as noth ing appears to have been wrong with

through here at 60 miles an hour.
Old trainmen state that in their long experience they have never seen as bad a wreck with as little injuries

MILE ELIGIO DI CHISTO IN ! Tottenham.

restbound Winnipeg train, lear broate at 9.30, left the rails, ire coaches, including tourists eepers, were precipitated down bankment of over 20 feet, turnnely upside down, one car gothe east side of the track and her four to the west.

engine, baggage car and the

ost ail the passengers, numberthout 200, had retired, which the work of extricating more

ras half an hour before all had taken from the wreck. Luckily, rould assuredly have been lives

#### FORTY INJURED

the are a number with broken land bad scalp wounds num-probably 15, of a serious na-with a total of at least 40 in-The railway officials place the a tery much less than this, but not above the number.

of the passengers who were train were a part of an ex-Model Farm and were return-ta Toronto. With a very few

on those passengers who deproceed were taken by speci-

as bad a wreck with as notic injuries

to passengers. PASSENGERS' EXPERIENCES

"This is the second wreck in which I have been," said Mr. J. E. Price, who is a member of the firm of Trexler, Price & Anderson, a manufacturing concern at Regina, Sask. "I was in the wreck at Chapleau, near Sudbury, on the C.P.R. some time ago, and escaped uninitied. On that occasion, I learned a whole lot about casion I learned a whole lot about train wrecks. After the train had pulled out of the Union Depot on Sat urday I got into an upper berth in one of the rear cars. I did not go to sleep however and as soon or the to sleep, however, and as soon as the train began to quiver I got nervous and jumped out of the berth. Just Just at that moment the car overturned and when I recovered my senses I found that I had been thrown into a lower berth, which had closed in on

#### JUST A LITTLE CURVE

The express left Talgrave on Saturday night on time, but did not stop at Tottenham. It had reached a point nearly two miles beyond the latter place when the accident occurred. The engineer in charge and several other locomotive engineers who were passengers on their way to the Lake Superior division of the road said that the train was running about the usual speed of about fotty to forty-five miles an hour when they To Toronto. With a very few to forty-five miles an hour when they loss they were all in one car, felt the cars leave the track. There is coach but the breater num. returns.

There is a very slight curve at the point.

When the accident occurred the couplings snapped, and the first wheel of the city editor of The very little damage to the parameter. with his mother, Mrs. Mor- very little damage to the permanent very little damage to the permanent way, the engine being promptly stopped, and it was able to couple up to from its beeth and could not from its berth and could not the next train and take it on to Suddom its mother for some 20 hury. The baggage car and the second coach did not leave the track, cond coach did not leave the track, sovered by the infant's cryonly one of the trucks of the latter it was taken out none the latter car left the rails. The cars which did not run off were the tourist sleeplassengers were conveyed by ter, the dining car, the first-class car, th injured, and all that was possible was done before the relief train from Toronto arrived with doctors and nurses. th was also made up for Torday Among those of the pass who escaped unhurt was R.

Were Roach and Boucher, all engineers in the service of the company, who were on the train, were of great assistance in helping to clear up the wreck and take care of the passengers.

Conductor Gillis, who were to Toronto.

Conductor Gillis, who was brought to Toronto on the special train and to Toronto on the special train and

### Pictures of Wreck Showing Ditched Gar

Orangeville July 2 1908

bome by its mother, Mrs. Mor-The of the city editor of The last Sun. The little one was a from its berth and could not of the mix-up.

in from here to the scene of the where a train had arrived Bala, and where they were med, with their baggage.

hin was also made up for Tora number returned on this city Among those of the pas who escaped unhurt was R. y, M.L.A., of Manitoulin.

officials of the C.P.R. were writeous to those of the wreck and everything in their pow done for the comfort of the

#### CAUSE A MYSTERY

caused the accident is a myste. The rolling stock was in shape, and the part of the discent to Tottenham was alconidered the best part of the between Toronto and Bala. touched has been in use since The ties and rails were comtorn up for a distance of 600 feet, but will be all in runnder tonight.

mor that the track had spread nother that the roadbed had Yay, were alterwards proven not correct, and the train,

us coach had the breater num is a very slight curve at the point. When the accident occurred the coupfraculous escape was that of a lings snapped, and the first wheel of sold-baby which was being the tender left the track, but did very little damage to the permanent way, the engine being promptly stop-ped, and it was able to couple up to the next train and take it on to Sudad by its mother for some 20 bury. The baggage car and the ses. The whereabouts was at cond coach did not leave the track, discovered by the infant's cry-only one of the trucks of the latter and it was taken out none the car left the rails. The cars which did not run off were the tourist sleep-Passengers were conveyed by er, the dining car, the first-class car, here where they were cared the Bala sleeper and the through local doctors and volunteer sleeper. Four of the cars went to I local doctors and volunteer sleeper. This morning an auxiliary the left and one to the right when Toronto, which brought up they ran loose. Nearly all the passengers were asleep, and those in the boshial cars as well as two sengers were asleep, and those in the and as many physicians, had sleepers crawled and scrambled out that as many physicians, that in very light attire. Dr. Oldcotts, that in very light attire and Dr. where every comfort and at who was on the train, and Dr.

Was given. At 1 o'clock this Wright of Tottenham attended to the injured, and all that was possible was to proceed were taken by speci- done before the relief train from Toronto arrived with doctors and nurses. Messrs. Grout, Dullington, Gourlay, Roach and Boucher, all engineers in the service of the company, who were on the train, were of great assistance in helping to clear up the wreck and take care of the passengers.

Conductor Gillis, who was brought to Toronto on the special train and stayed at the Palmer House, was able to leave for his home again at Fort William in the course of a few hours. INTERVIEW WITH MR. GAMEY

"A few bumps, followed by a horgrinding and disconcerting smashing and then the still more up-setting feeling of the car grahually sliding down an incline and at the same time turning turtle." This was the description given by Mr. R. R. Gamey, M.P.P., who was on board the wrecked C.P.R. train bound for Sudbury, to a Globe reporter last night. Mr. Gamey had taken a lower berth in the first sleeper and had been in bed about an hour when the accident occurred. Fortunately danger from fire was averted by lamps being extinguished. Had this not been the case then a horrible holocaust might have accompanied the ming last, was not going the opening week's running of the C.P.

### R. R. Gamey Receives Sudden Awakening

#### BUT HE WAS NOT INJURED

The Sufferers Were Taken to Toronte

--Work of Resone C. sted On By
the Aid of Sonfires -- Cause of Aceldent Unknown.

"About it 40 p.m. Saturday Number 26, Winniper Express, was partially devailed about two miles west of Tottenham, five cars turning over on a fifteen foot embankment. About fifteen passengers were injured, and only two or three seriously, noise fatally. Track and rolling stock were in good sondition. Cause of devalument not yet apparent."

#### Relief Arrived

Just as soon as the news of the wreck reached the city a wrecking train was immediately despatched from Toronto Junction to the scene of the accident. Subsequently a special train with General Superintendent Oborne of the O.P.R., Dr. H. A. Beatty, divisional surgeon of the company, and Drs. Milne and Clendenan of Toronto Junction and two nurses from the Western Hospital telt at 2.45 a.m. Sunday morning, and a fast run was made to Tottenham. On their arrival they found the injured passengers laid out on the grass, and no time was lost After in attending to their injuries. dressing the wounds of those most seriously injured General Superintendent Oborne arranged to have them conveyed to Toronto, and at 3.40 o'clock an emergency call was sent to police headquarters to have two ambulances meet the train with the injured, which reached the crossing at the head of Bathurst street shortly The women were after five o'clock. placed in the ambulances and the two men were brought in nacks to the Western Hospital, where everything was in readiness to receive them. The injured stood the journey well, especially the two women, who were the greatest sufferers. On the way down Mrs. Sword, who is badly bruised about the body, had to be given stimulants, and it was at first feared that

Dr. Oldcotts, who was on the train and Dr. Wright, of Tottenham attended to the injured and all that was possible was done before the relief train from Tosonto arrived with doctors and nurses. Means, Grout, Fullington, Gourley, Roach and Boucher, all engineers in the service of the company, who were on the train, were of great assistance in helping to clear up the wreck and take care of the passengers.

Conductor Gillis, who was brought to Toronto on the special train and stayed at the Palmer House, was able to leave for his home again at Fort William in the course of a few hours.

Interview With Mr. Camer "A few bumps, followed by a hor-ribly disconcerting grinding and sunshing and then the still more upand setting feeling of the car gradually sliding down an incline and at the same time turning turtle." This was the description given by Mr. R. R. Gamey, M. P. P., who was on board the wrecked O. P. R. train bound for Sudbury, to a Globe reporter last night. Mr. Gamey had taken a lower berth in the first sleeper and had been in bed about an hour when the accident occurred. Fortunately all danger from fire was avested by the lamps being extinguished. Had this not been the case then a horrible holocaust might have accompanied the opening week's running of the C. P. R.'s new line between Toronto and Sudbury. The members for Manitoulin was him self wedged in pretty tightly into his berth by the contents of other berths falling on top of him. When he struggled free everything was in pitch dark-ness and the car was on its side. Breaking a window on the side that was uppermost he along with others crawled out over the top of the car. The danger from fire having been averted, the passengers and train officials anxiously set to work to ascertain whether everybody had escaped.

July 2 1908

der by a seat falling on unu arm rowly escaped being killed.

Mrs. Mary Miller and her son, who had been guests at the home of Mrs. George Hayden, in Woodstock, for the past month, came to the city on Saturday, and spent a few hours with Mr. Harry Hayden, of 183 Macdonell avenue, leaving for her home by the wrecked train. Mrs. Miller's husband is the C.P.R. operator and agent at Fort William. Her son escaped uninjured.

After having his injuries dressed at the hospital, Mr. Wm. Taylor, who is a retired farmer living in Parry Sound stated that he came down to the city on Saturday with a party of twenty farmers who had been visiting the Agricultural College at Guelph. "I was in one of the day coaches," said Mr. Taylor, "and had just left my seat to go to look for a friend in the car ahead. Before I had got very far the car was overturned and I fell in a heap with several other passengers. I was beneath them all, but I am glad my injuries were not of a more serious nature. The accident was so sudden that I could not realize what had happened."

Passengers' Experiences

"This is the second wreck in which I have been," said Mr. J. E. Price, who is a member of the firm of Trexler, Price & Anderson, a manufacturing concern at Regina, Sask. "I was in the wreck at Chaplean near Sudbury, on the C. P. R. some time ago, and escaped uninjured. On that occasion I learned a whole lot about train wrecks. After the train had train wrecks. pulled out of the Union Depot on Saturday I got into an upper berth in one of the rear cars. I did not go to sleep however, and as soon as the train began to quiver I got nervous and jumped out of the berth. Just at that moment the car overturned and when I recovered my senses I found that I had been thrown into a lower berth, which had olosed in on me.

Just a Little Ourve

The express left Palgrave on Saturday night on time, but did not stop at Tottenham. It had reached a point nearly two miles beyond the latter place when the accident occurred. The engineer in charge and several other locomotive engineers who were passengers on their way to the Lake Superior division of the road said that the train was running about the usual speed of about forty to forty-five miles in hour when they felt the cars leave the track. There is a very slight curve at the point. When the accident occurred the couplings snapped, and the first wheel of the tender left the track, but did very little damage to the permanent way, the engine being prompt by stopped and it was able to couple up to the next train and take it, on to she had a second cosah did not leave the track, only one of the trucks of the latter and the second cosah did not leave the track.

July 2 1908

Toronto to Sudbury. Work has been commenced at Reinford; on the transcontinental line 6.8 miles east of Sudbury, on the construction of a line southerly to or near Toronto. The objective point of the work at present is Byng lalet, a point on Georgian Bay about 55 miles south of Romford. From this point the line will pass southerly through the Muskoka country, through Bala, and on to Barrie. From that point into Toronto the route has not been finally adopted. Three parties are in the field in connection with the surveys, under Messes, Kemly, Killuly and Mockill, and the whole is in charge of F. S. Darling, Division Engineer of Construction. A route giving a gradient of 3-10 of 1% compensated has been secured, and the location is being proceeded with to this standard. The grading is being done by Foley Bros, and Larsen, contractors. The plans filed at Ottawa show a line from Romford via Byng Inlet to Parry Sound, thence via Muskoka, Bala, Fessenden, Coldwater, Mount St. Louis, Craighurst and Midhurst, into Barrie, thence via Newton, Robinson, Schomberg, Hollypark, Nobleton, to Kleinburg, on the line from Toronto to Owen Sound. Sir T. G. Shaughnessy, President, states that it is the intention of the company to construct the line until it is completed to a junction with the line in the vicinity of Toconto. It is impossible to state how much work will be done during the year.

June 1904

Toronto-Sudbury Line. - F. Paget is assistant engineer at Wahnapitae, in charge of construction of the Toronto-Sudbury extension between Romford and Byng Inlet, Ont., having under him the following resident engineers in charge of 10-mile sections each: Residency no. 1, H. A. Le Sueur; Residency no. 2, H. B. R. Craig; Residency no. 3, R. Harcourt; Residency no. 4, E. L. Miles; Residency no. 5, A. J. Isbester. On the location south of Byng Inlet there are two parties in the field, one under H. M. Killaly, and the other under S. Keemle, while on location working north from Woodbridge are also two parties, one under H. Carry, and the second under J. T. Morkill, who are all assistant engineers. The whole is under F. S. Darling, Divisional Engineer of Construction.

JULY 1904

Toronto-Sudbury Line.—We were advised, Aug. 29, that work is progressing on the line at the Sudbury end towards Byng Inlet, Ont. The surveys for the southern section are yet in an uncompleted state, and it is impossible to state where the line will go, or when contracts will be let. (July, pg. 243.)

September 1904

Toronto Sudbury Line.—The contract for the section southerly from Romford to Bying Inlet, Ont., about 59 miles, has been let to Foley Bros., Larson & Co. The contractors have been at work for some time, and we were recently advised, that they had 1,500 men at work at different points on the route. The line south of Bying Inlet has not been definitely located.

November 1904

ment, returned to Montreal from Muskoka, Sept. 4. He said the new Toronto-Sudbury line had been completed to Bala, and it was expected to have a train service in operation early in Oct. J. W. Leonard, Assistant General Manager Eastern Lines, says: It is expected to get the line into Parry Sound during the fall. He also expects that the whole line to Sudbury will be completed and opened for traffic by July, 1907. Construction is in progress between Romford, just east of Sudbury, and the French River. At this point the two construction parties will meet, and the two pieces of line will be connected by a bridge of considerable magnitude. It will be a combination of a swing and a cantilever bridge, this construction being adopted so as to enable it to be utilized for the passage of vessels in the event of the Georgian Bay-Ottawa canal ever being constructed. The bridge will be about 1,500 ft. in length, and the foundations will be laid in 100 ft. of water.

All the stations on this line are to be equipped with Acton Burrows, Limited, enamelled, iron station name signs, lettered in bright yellow on dark blue ground, which have been adopted as the company's stand-

ard for all lines.

24der 1906 Sudbury

man, General Superintendent Ontario Division, has inspected the Toronto-Sudbury branch, as far as completed, and it is expected that the line between Bolton, on the Toronto, Grey and Bruce Ry., to Craighurst, 52 miles, will be opened for traffic Nov. 1. (Oct., pg. 575).

November 1906

Toronto-Sudbury Branch. - An omeral inspection of this line as far as Shaw's Creek, about seven miles from Bala, Ont., was made by D. McNicoll, Vice-President, Nov. 9, and it was announced that the line would be opened for traffic Dec. 1.

December 1906

Toronto-Sudhury Branch.—The first section between Bolton Jet, and Craighurst, Out, of the new line designed to give a direct connection by the C.P.R. between Toronto and Sudhury, Out., was opened for passenger traffic, Dec. 1.

Five miles of the line from Parry Sound southerly is ready for the rails. The erection of the bridge across the Seguin valley, at Parry Sound, has been started, and it is expected that it will take the best part of the year to complete it. The work to the north of Parry Sound is being pushed towards the French River, where it will connect with the mileage already graded south from Romford, where the line will join the main transcontinental line east of Sudbury.

January 1907

Toronto-Sudbury Line.—Track was laid into Bala on Christmas morning, and it was expected that the rails would be laid into Parry Sound by the end of Jan.

February 1907

Toronto, Grey and Bruce Ry, beingen Toronto Janetion and Bolton, Out, 23 miles, is being practically reconstructed. The gradients are being reduced, some of the curvature taken out, and 80 lb rails will be laid. This work is being done in connection with the approaching completion of the company's line through Parry Sound to Sadbury, Out

June 1907

be effected with the Toronto Sudbary line. The contract covers the entire construction of the line, the ties, rails, etc., being supplied by the C.P.R. This piece of line, plied by the C.P.R. This piece of line, plied by the C.P.R. This piece of line, plied by the C.P.R. This piece of line, Montreal, stated recently, is all that it is Montreal, stated recently, is all that it is proposed to construct at present. The line proposed to construct at present. The line which the company is authorized to convince the company extend from Victoria Harbor struct may extend from Victoria Harbor to some point on the Toronto Montreal line, between Peterborough and Sharbot Lake, and surveys have been treade of several passable routes.

JUNE 1907

been let to G. A. Begy & Co., St. Catharines, Out., for reducing gradients and straightening our curves on the Owen Sound branch between Woodbridge and Bolton, Out., about 10 miles. The work consists of earth excavations, concrete, funcing, etc., and is excavations, concrete, funcing, etc., and is to be completed by Oct. I. It is contemplated to construct a second track from phased to construct a second track from Foronto Junction to Bolton Jet. 228 miles to as to provide for the increased traffic consequent on the approximing completion of the Toronto-Sudbury branch.

July 1907

far progressed on the line from Bolton Jet., on the Owen Sound branch, towards Parry Sound, that a train service has been put on to Muskoka, 103.7 miles. At Bala the trains will connect with the Muskoka Lakes Navigation and Hotel Co.'s steamboats. Construction is in progress northward through Parry Sound to the French River, to which point the line has been completed from Romford, the point of junction with the transcontinental line near Sudbury. It is expected that the whole line will be completed within the next twelve months.

July 1907

Toronto-Sudbury Line. -- In connection with the development of traffic on this line the company is taking out curves and gradients between Weston and Boiton, Out., on its Toronto-Owen Sound line. A new right-of-way is being acquired at several points, and there will be a considerable amount of heavy work, particularly at

The erection of stations and freight sheds on the section of the line worth of French River has been completed, and the contractors-Woodrich and Leslie-have transferred their plant to the Muskoka section, where they are engaged in putting up various buildings.

November 1907

and Harris, contractors for the construction of 40 miles on this line, is quoted as having stated in Montreal, Feb. 15, that track had been laid on the last section, and that the entire line will be completed in June. Two steam shovels were at work and the ballasting is being gone on with as rapidly as possible. The line was constructed as a branch of the C.F.R. from near Romford, 6.2 miles east of Sudbary, southerly to Bolton Junction, on the old Toronto, Grey and Bruce Line.

MARCH 1908

Koronto-Sudhury Line.—The new line from solden Junction on the Toronto-Owen Sound to Romford, Out., on the company's assemblemental line, will be opened for the June 15. It was opened as far as in for the Muskoka tourist season, in The engineer of the Outario Descendent of Public Works in his report for refers to the work in progress, and says heavy bridge work has been done on a neatherly and of the line, notably at the Sound, where the valley of the Seguin car has been crossed by an elevated steel assisted and at French River.

JUNE 1908

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treight areas W. E. B. CONSIDERAL Brief Lines (1) ently ined House el the other members ef the treus the two trains min in brakeman the second THE PARTY WILLIAM from the can



of the smaller into a case bent the

The two freight leading were tue ning-be liest and second sections from Parry Bound to Toronto when the second pilite into the rear and of the first police reported. The lint had stopped two miles negte of Severn Palls to put slown a flag-man. The second could not come to a stop in time in evold the caslitten and the crew jumped seconds delose the crash.

The crew of the second section, who jumped to safely, were it a Chappie, IT Fairvire Ave. Torante. etginder Gardon Danisladen & Elleen Ave. Toronia, Bremen, and W. J. Miller, & Palryles Ave. Totopio, prekeman

Conductor McMahon the only eccupant of the cobesse of the first rection, was trapped and crushed to death instantly. The wrenked canone bruke into flames, but membeth of the crews of the trains ex-incaled the body almost transdielety

The cabones and four selben care of the first section bed in excess and overliusned by they railed dawn the embankment. The ex-

MI ILY THE PARTY HAVE BEEN AND THE ATTE SE DITE SING MENTS DISTRICT The state of the late the pass of the late No section toward man exis a stop on their to widle the row Dalon and the crew paragree seconds before the crush,

The crew of the second section.
The crew of the second section.
The jumped is safety, serv if R.
Chappie, 17 Faireire Ave. Taconin.
sugmeer, Gordon Densisson, 42
Elicen Ave., Teronid, Scenae, and
W. J. Miller, 50 Faireire Ave. Ta fonto, brakeman

Conductor McMahor the only occupant of the extense of the first section, was trapped and crushed to death instantly. The wrickes cabouse broke into flames, but membeen of the crews of the trains wa-tricated his body, almost primes distriy.

The cablese and leur ather cars of the first section left the tracks and overfurned as they rolled down the embendment. The sa-tine and four cars at the second section followed them.

Lumber and other goods excred in the fight care little right of war

Provincial Police Constable Hatold Shaughnessy of Balls in more north of Severn Fastes and Corner E. E. Josef, et Poit Calling Inches tighted the wreck. The propert the endivision was removed to Graven lived pending the country decaion on an inquest

Meanwellie wreck in crewr stant-es out from Torento and Marine, distributed point notice of Severn Pairs while it is expected by recwar officials man the line will be leopened for traffic some time the day. Meanwhile CPA, Hards to see from Saddury and the West were continuing on amendia his travels. One over CNR, here received for tento son Patry Bourst

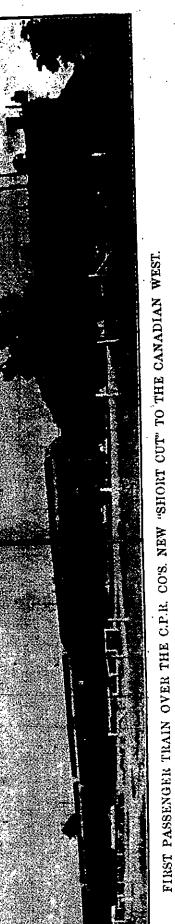
Mr. Mr. Mahao. 57 at Desember. had worked for the C.P.R. stray for was 18 mars and 11s to survived he hie widow at 1314 Mi, John's Ma. inter prothers Thomas of Fort Williams. Sam of Arms Russell of Credit Fortes and two inters Mr. D. Murphy and Mrs. J. F. McCanie boln of Toronia

TOR DINTO GLOBE

JANUARY 6 1945

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# TORONTO - SUDBURY LINE OPENED.

The first passenger train for Winnipeg over the Toronto Sudbury line less the Union Station at 9:30 on Sunday evening last and made the run to Sudbury

drew quite a few to the station at this point to see the train go through.

The train was made up of engine 865 in charge of Engineer I. Mimms, one of the most experienced men in the service, baggage car 1828, colonist car 1322, first. er was the conductor in charge, and C class coach 774, tourist car 14
"Louvre" dining car, the "Hanff"
and the private car "Eatonia."

way northward for many miles through country heretofore almost unitediten by For three years an army of men, and bering at one time as high as 5000, and now scarcely more than rowe have drilled, not and blasted, bridged and silled, their oft and blasted, bridged and silled, their

CANADIAN PACIFIC

JUNG 19

The Toronto-Sudbury divisions of the tanadan Pacific were constructed by the Turuntu Construction Company from

### TORONTO - SUDBURY LINE OPENED.

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The first passenger train for Winnipeg over the Toronto Sudbury line left the Union Station at 9:30 on Sunday evening last and made the run to Sudbury practically on schedule time. Curiosity drew quite a few to the station at this point to see the train go through.

The train was made up of engine 865 in charge of Engineer I. Mimms, one of the most experienced men in the service, baggage car 1828, colonist car 1322, firstclass coach 774, tourist car 1479, the "Louvre" dining car, the "Banfi" sleeper, and the private car "Eatonia." J. Troyer was the conductor in charge, and C. L. Macdougall was the Pullman conductor.

By the opening of this new system the traveling time from Toronto to Winnipeg has been reduced from 44 to 36 hours, and Toronto is thus over eight hours nearer Winnipeg than Montreal. To accomplish this the Canadian Pacific Railway has expended over \$11,000,000, not including equipment, and the line from Romford Junction, near Sudbury, on the main line, to Bolton Junction, a distance of 226 miles, is the finest example of construction in America, considering the topographical difficulties which the engineers have had to face.

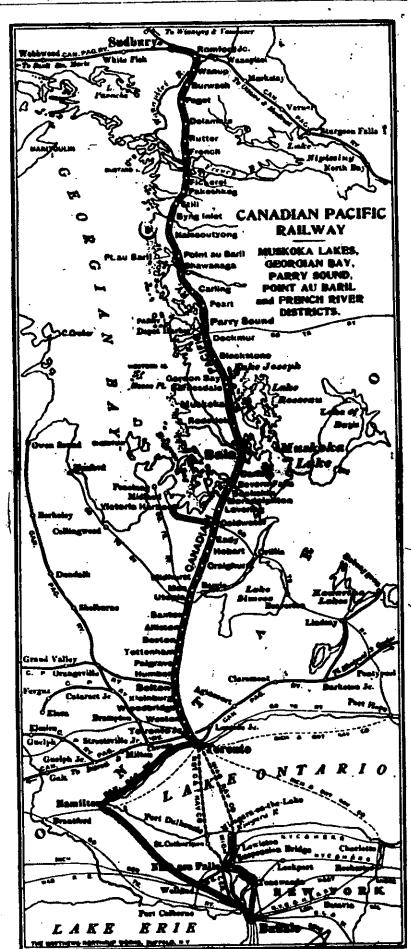
For three years an army of men, numbering at one time as high as 5000, and now scarcely more than 1000, have drilled and blasted, bridged and filled, their way northward for many miles through country heretofore almost untrodden by the foot of man.

The Toronto-Sudbury divisions of the Canadian Pacific were constructed by the Toronto Construction Company from Bolton Junction to Parry Sound, by the Ross-Harris Company from Parry Sound to Byng Inlet, and by Foley Bros. from Rung Inlet to Romford Iunction. These Byng Inlet to Romford Junction. constructing companies, operated under the general direction of the Canadian Pacific construction department, of which J. G. Sullivan, formerly assistant chief engineer on the Panama Canal, is the executive chief.\*

Chief Engineer Sullivan stated that no road in any country has been built to such a high standard, with three-tenths grades and four degree curves, considering the physical difficulties of the coun-

Canadians will appreciate this tribute none the less, too, when they realize that this line is essentially the product of the Dominion.

Every pound of the 80-pound steel for the entire length of the rose was made in Canada Every tie and every spike Canadian bears the national imprint. mills made the wire fences which line the road; and Canadian shops built, the locomotives, the freight cars and luxurious cafe and sleeping cars which run over the line. Canadian shops fashioned h the the great steel bridges which make the great French River span of 415 feet, and the gigantic viaduct, which carries the tails high over the heads of the citizens read of Parry Sound. The Canadian bridges



BOLTON Badbary June \$19 1908

### Toronto to Sudbury.

True to the promise of some weeks ago the C. P. R. Co. opened their Toronto-Sudbury line on the date announced, the first passenger train leaving Toronto for Winnipeg on Sunday night at 9.30 o'clock. It was timed to reach Sudbury at 5.30 a. m., but was about an hour late, the loss of time taking place between Parry Sound and Toronto.

The following are interesting facts

about the new line :-

The distance from Toronto to Sudbury is 261 miles.

From Sudbury to Parry Sound, 106

miles.

The line was under construction three years, was built without subsidy, and cost \$11,000,000.

The bridges cost \$1,000,000.

The Parry Sound viaduct is 1800 feet long, 110 feet high, and cost \$500,000.

French River Bridge cost \$250,000.

Longest trestle, 1155 feet. Deepest rock cut, 100 feet.

Explosives used, 4,000,000 pounds.

Grade three-tenths, and curves four degrees.

Cost per mile \$45,000.

Saving in time, Toronto to Winnipeg, 8 hours.

Time to Winnipeg from Toronto, 36

Time from Toronto to Sudbury, 8

Men killed during construction, 7.

A remarkable feature of the new line is that the road is practically level. The maximum grade is 3-10th per cent., and the maximum curve four degrees. Now, a. 3-10ths grade is a grade so slight that an engine standing on it can start as heavy a load as if it were on the level; and a four degree curve, properly elevated, can be negotiated at a speed of The road was plan-70 miles an hour. ned by Mr. Leonard on this basis. The plans have been carried out to the letter. The result is that the Toronto-Sudbury branch of the C. P. R. is the highest standard road, over rough country, in the world.

Bolton Enterprise June 15, 1908 Toronto-Suddury Drailers— of the line from Bolton Jet., Ont., to Suddury, the C.P.R. has been carrying out a work of grade reduction and general improvement on the line from West Toronto to Bolton Jet. The wooden trestles are being replaced by concrete and steel bridges, or concrete arches with solid embankments, curves have been cut out, and the gradient reduced over considerable distances. The

December 1910 P1025

Sudbury-Romford Jet. Second Track. A second track is being built from miord, mileage 72, to 76, Cartier salahytsion. This has become necessary was to the increased traffic since the seaing of the Toronto-Romford line. a station and telephone office will be at at mileage 76, for the convenience " passengers and to facilitate the operaa of trains. The two tracks from The east to Romford Jet, will be operand as independent main lines of the Throwing Sudhury subdivisions, and · trains from mileage 76 to Sudbury " be handled by the staff system. The ding necessary involves several fairly For y cuttings. The contract for the avation has been let to M. McCor-E. Sudbury, Out., and the train hil-- 38 being done by the company's own 1: <u>53</u>

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-August 1911

### TORONTO DISTRICT CROWD SLOWS DOWN ROYAL TRAIN AT WEST TORONTO

Overflow on Tracks - Her Majesty Comes on Platform

SPEED MADE LATER

While thousands of persons at west Toronto and Weston stations got a glimpse of their majesties, thousands more waited long hours in last evening at outlying suburban centres slong the route.

Over an hour late on its journey north and west after the day's stay in Toronto, the voyal train was travelling at 60 miles an hour when it passed through the Palgrave district. At Woodbridge, Boiton, Kleinburg Palgrave, Cedar Mils and Blackhorse Crossing large crowds watched the train thunder past.

The engineer was shreed to show the region of Canada.

Alton, May 23.—Thirteen Alion achool children nearly missed get. In the past inght when they fell usaleep on the special train or form Riverdale park. Toronto, and failed to get off at the station here at 10 of the 31 who left the village got off the train. The children were awakened by the time the train reached Orange-ville and their parents traught there expressed complete statisfaction with the arrangements private their majestius.

The engineer was shreed to show the majestius.

No," was her reply, "that is the King of Canada."

no such erowd had been had been had and id minutes previously.

arranged Two policemen, a war Militiamen, veterans, provincial veteran and station officials made police and solice of several centres hurried attempts to clear the track glanded the tricks and handled the as the royal train came to almost crowd. Children were made to re-

as the royal train came to almost crowd. Children were made to remove come they had placed on the move come they had placed on the move comes they had placed on the cheers and appeared on the plate form at the rear of the observation species. The crowd included villar coach. She waved continuously and

ed on the platform. A huge crowd closed in behind the last coach and ran as one along the track behind it until the train gained speed and pulled away.

pulled away.

Flattened Goin Souvenirs

Officials marvelled that no one was injured in the crush as the crowd lost all dignity and ran in a mob behind their lking and Queen, cheering and shouting. Crowds were massed on the overhead bridge at Royce Avel and along both sides of the tracks for nearly a mile. Many had placed nickels and coppers on the tracks to recover flattened souvenirs and a wild scramble resulted as some tried to pick up the money and, the remainder of the crowd surged forward.

The Queen again waved and smiled from the platform to a crowd of 2,000 at Weston, when the train slowed to about five miles are hour. It was reported her majesty had stood on the observation platform. It was reported her majesty had stood on the observation platform. Grow St. Clair Ave. through to Church St., Weston, is wave to cheering crowds along the route. Scheduled to pass at 7.22.

E.D.T., the train was 45 minutes behind schedule.

"Is that the King of England" one little boy was heard to ask an old and white knized 2.22.

### ALTON SLEEPING CHILDREN PASS DESTINATION

and Blackhorse Crossing large crowds watched the train thunder past.

The engineer was forced to slow the special to a snail's pace as it approached the C.P.R. station at approached the C.P.R. station at west Toronto. Several thousand people were massed about the station and had overflowed to the station and had been expected, no such crowd had been expected, little police protection had been arranged. Two policemen, a war veteran and station officials made weteran and station officials made weteran and station officials made weteran and station officials made in minutes previously.

form at the rear of the observation persons. The crowd included villageoach. She waved continuously and ers. farmers and cowboss in full graciously gave the same charming western regalia from a marrby and cheety smiles she had given ranch. The only persons out the full day long.

As the train reached the switch to Weston, the Queen called inside to the King and his majesty appeared in the platform. A huge crowd closed in behind the land control porters, who waved closed in behind the land control porters.

Despite stattefed snowers all day nearly 2,000 Albian lownship res-dents thronged the station platform at Bolton. They started to assentia at 4,30 in the afternoon and did not nearly immediated and actions.

MAY 23 1939.

## Greater Toronto and Nearby Centres

### TOBONTO DISTRICT CROWD SLOWS DOWN ROYAL TRAIN AT WEST TORONTO

Overflow on Tracks - Her Majesty Comes on

SPEED MADE LATER

While thousands of persons at West Toronto and Weston stations got a glimpse of their majestics, thousands more waited long hours in wall last evening at outlying north and west after the day's stay in Toronto, the goyal train was travelling at 60 miles an hour when it passed through the Palgrave district. At Woodbridge, Bolton, Kleinburg, Palgrave, Cedar Mills and Blackhorse Crossing large crowds watched the train thunder past.

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ALTON SLEEPING CHILDREN PASS DESTINATION

Kleinburg. Palgrave. Cedar Mills and Blackhorse Crossing large crowds watched the train thunder past.

The engineer was forced to slow the special to a snail's pace as it approached the C.P.R. station and people were massed about the station and had overflowed to to tracks.

Train Almost Stops

Because, officials explained later, no such crowd had been expected, little police prolection had been arranged. Two policemen, a war veteran and station officials made hurried attempts to clear the tracks as the royal train came to almost seem thoroughly fatigued after the all-day ofdeal of greeting Toronto crowds, the Queen answered the cheers and appeared on the platform at the rear of the observation coach. She waved continuously and cheery smiles she had gives all day long.

As the train reached the switch to Weston, the Queen answered the the King and his majesty appeared to the king and his the visual day to the country to

towels at the crowd.

Despite statistical sneavers all day nearly 2,000 Album township residents throughout the station platform at 8,00 in the afternoon and did not slow impulsioned even when it was amounted that the train, did at 150, which be more than an ioni-

penind schedule.

"Is that the King of England?" one made. Mr Rider brought his short little boy was heard to ask an old gun with him to fire a short little boy was heard to ask an old gun with him to be a short little boy was heard to ask an old gun with him to be a short little boy was heard to ask an old gun with

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